
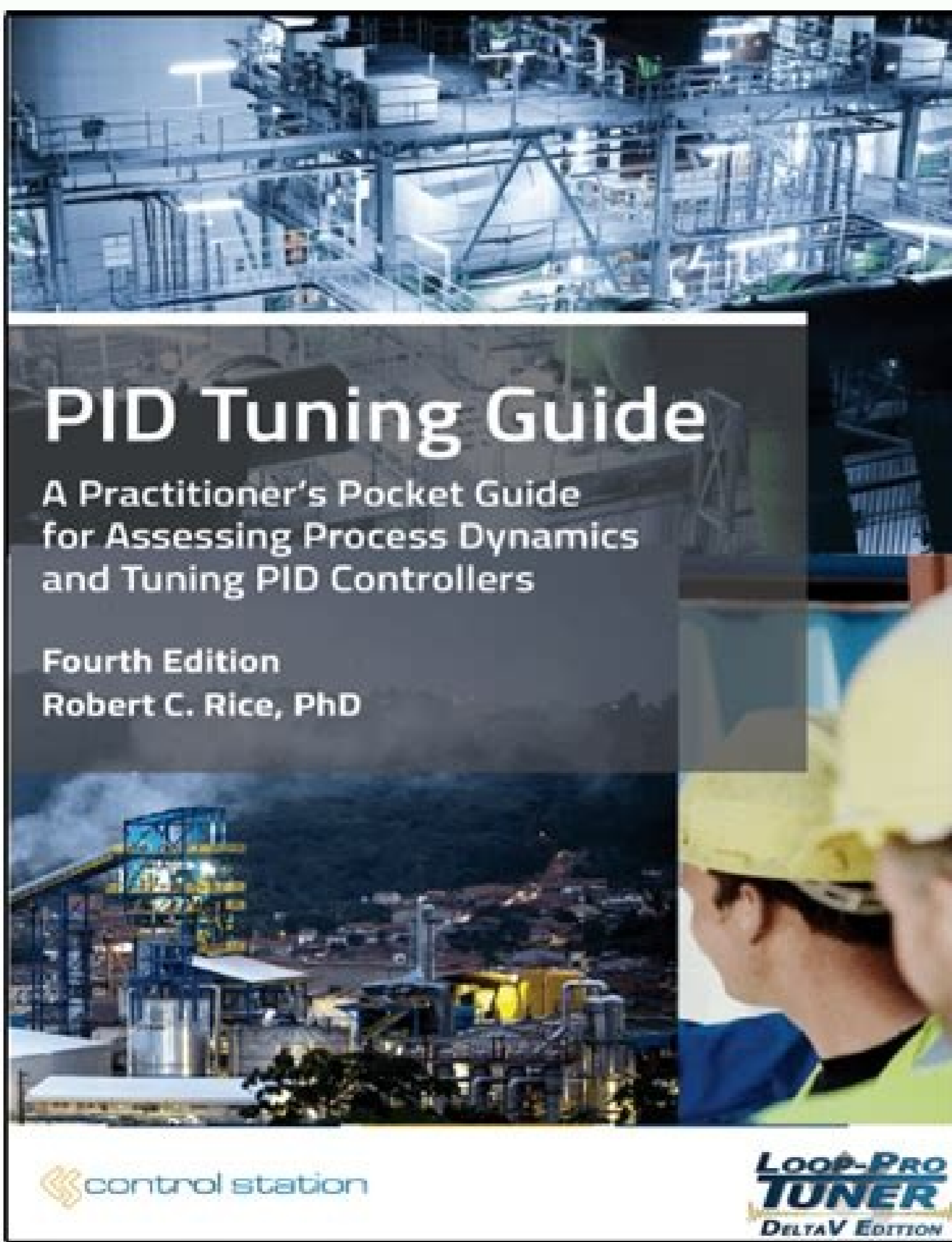


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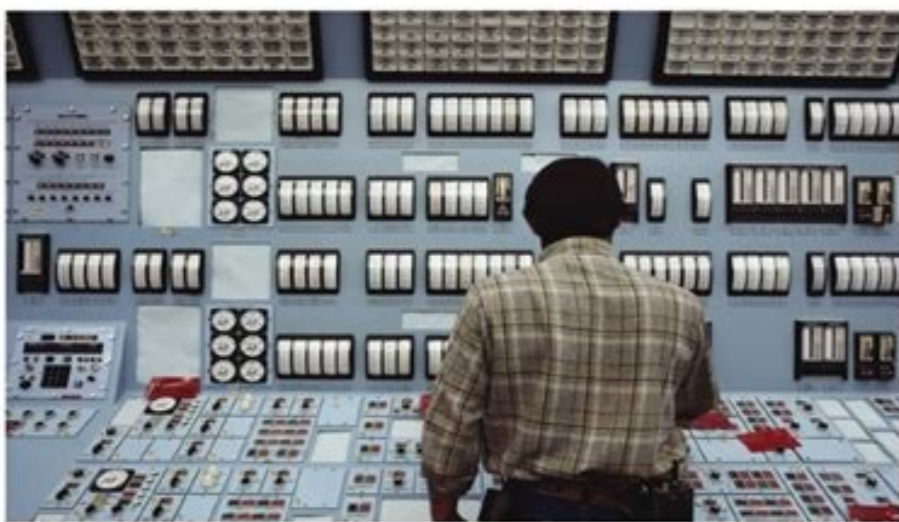
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control station
Simplifying PID Control, Optimizing Plant Performance

PID Tuning Guide

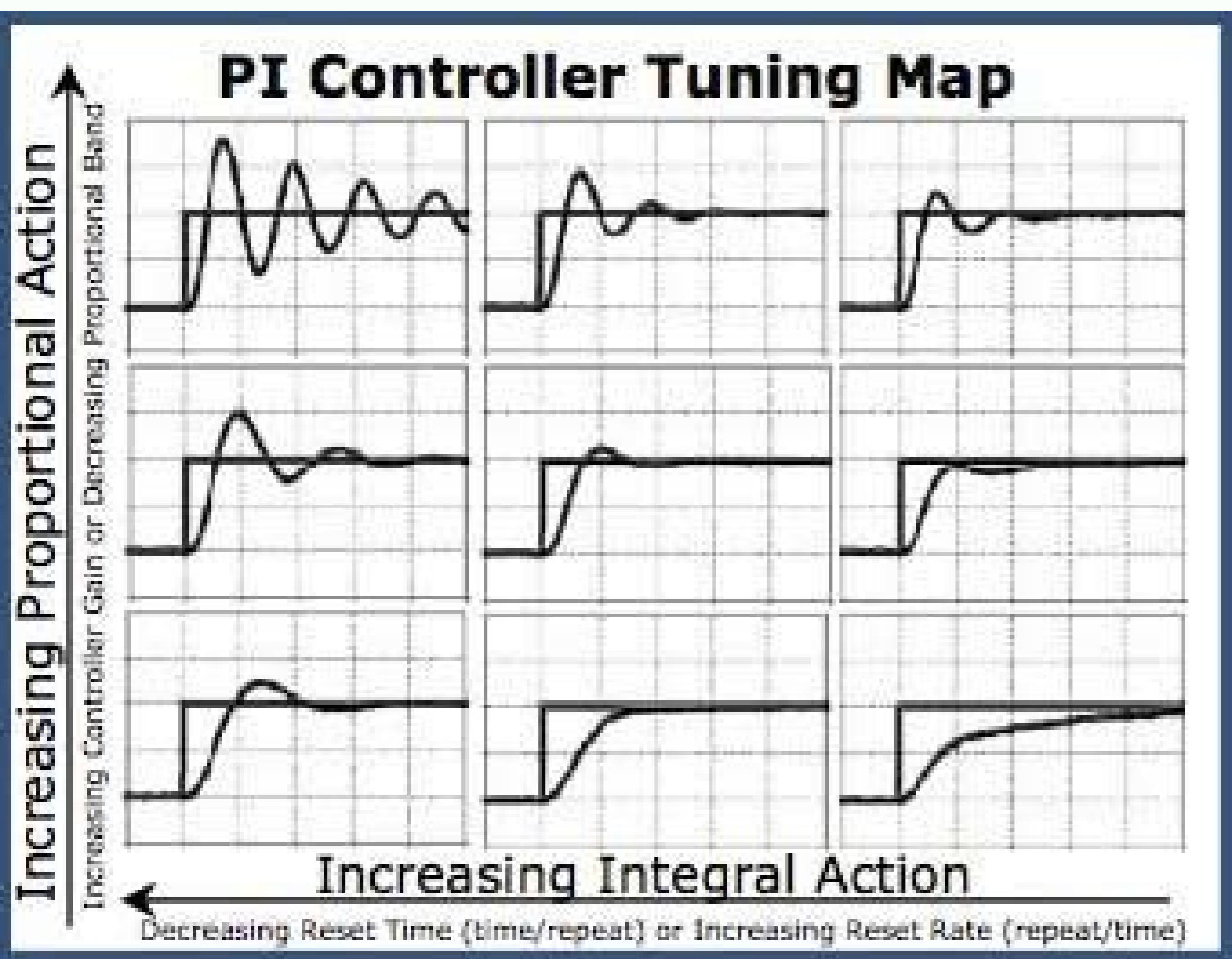
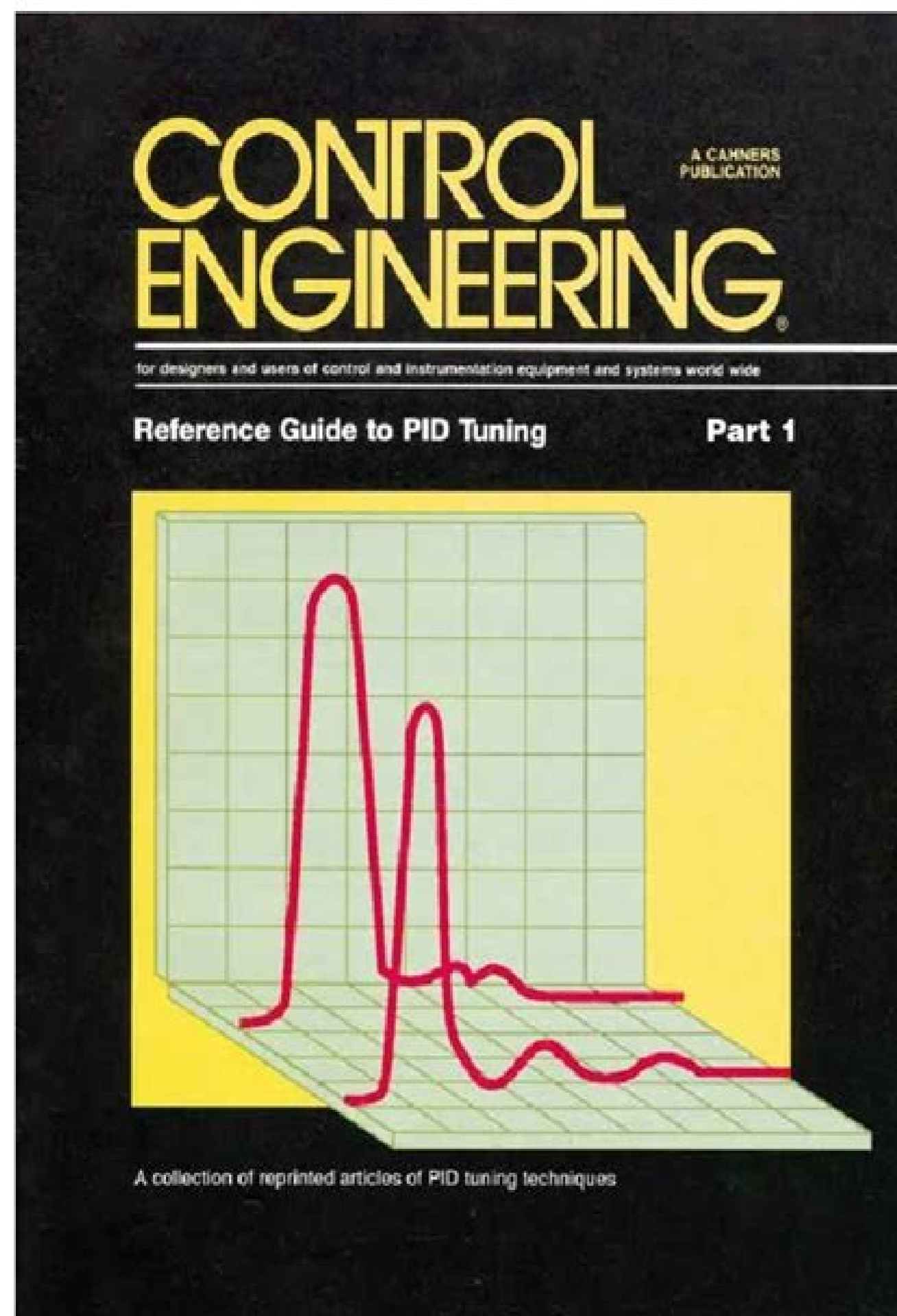
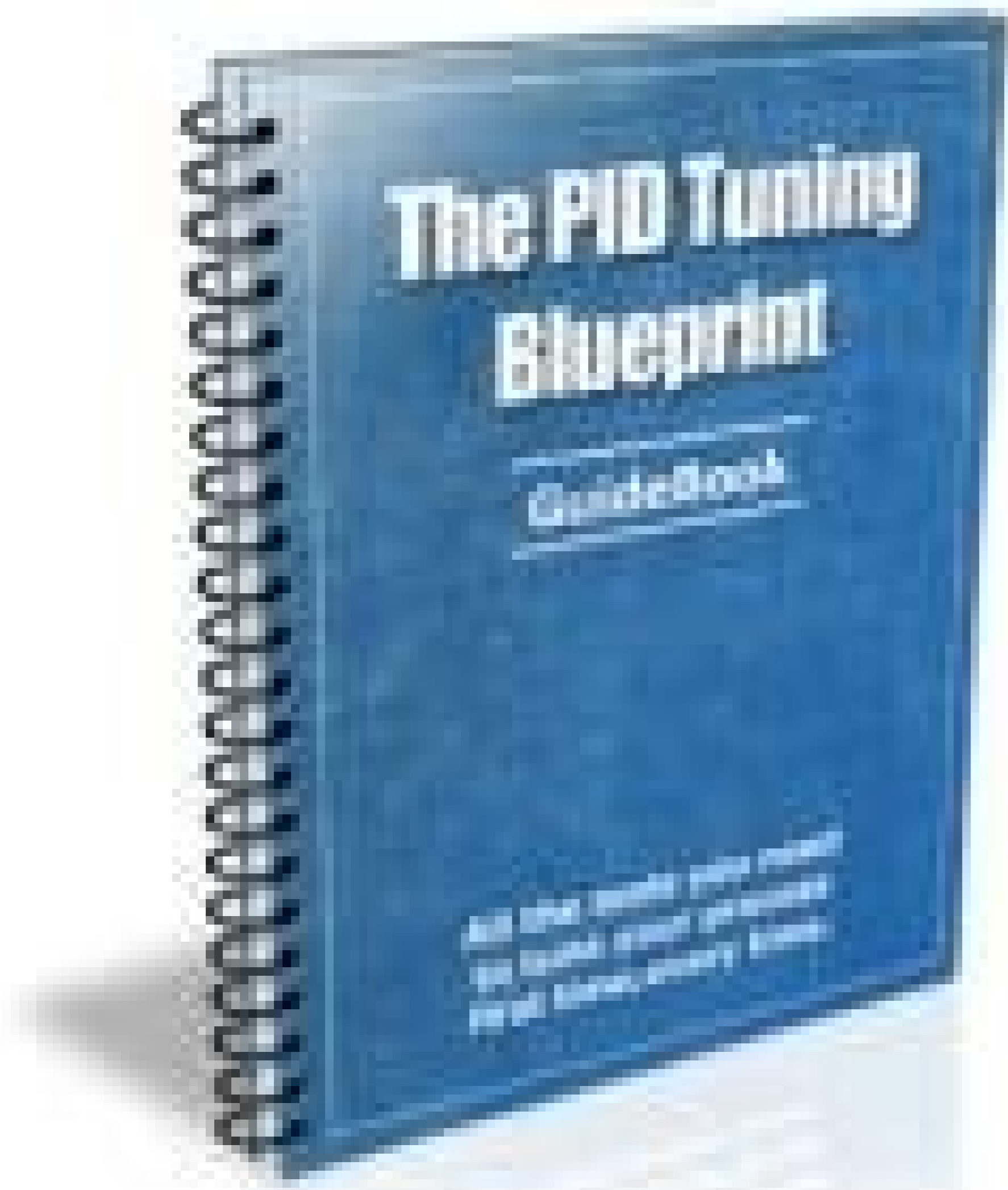
For the Allen-Bradley Family of PLCs



A Best-Practices Approach
to Understanding and Tuning PID Controllers

First Edition
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The lowest level controller is the rate controller, then there is the attitude controller, then the speed controller position. Or by increasing (increasing) the commanded thrust, so that none of the engine controls is negative (Airmode enabled). It is important (especially when flying the ACRO), but should not be set too high. D Gain the gain D (derivative)

